Smith Meter® PD Meters

The Smith Meter Model E3 is a 3", double-case, straight-through (S1 through S8), rotary vane type positive displacement meter. Applications include: blending, batching, dispensing, inventory control, and custody transfer of oils, solvents, chemicals, paints, fats and fertilizers.

**Features**

» **Superior Accuracy** – The Smith Meter Rotary Vane Meter principle, combined with the meter’s uniquely designed (offset) inlet and outlet nozzles, minimizes pressure drop across the measuring chamber, which reduces flow through meter clearances to maximize accuracy.

» **Low Pressure Drop** – Streamlined flow path provides low pressure drop.

» **Positive and Accurate Registration** – High torque drive calibrator with adjustment in 0.05% increments ensures accurate registration.

» **Long Service Life** – Low friction ball bearings, fixed cam-type timing, and rugged construction give sustained accuracy and long service life.

**Options**

» **High Viscosity Meter Clearances** – To extend operation at maximum flow rate from 400 mPa•s to 2,000 mPa•s.

» **High Temperature Clearances** – To extend operating temperatures from 150°F to 200°F (65°C to 93°C).

» **All Iron Trim** – For operating temperatures above 200°F (93°C).

» **LPG Trim** – For low lubricity liquids such as LPG.

» **NACE Construction** – Special components available to meet requirements of NACE Standard MR-01-75.

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### Operating Specifications

<table>
<thead>
<tr>
<th>Maximum Flow Rate</th>
<th>USGPM</th>
<th>L/min</th>
</tr>
</thead>
<tbody>
<tr>
<td>Continuous Rating - Standard Trim</td>
<td>420</td>
<td>1,600</td>
</tr>
<tr>
<td>Intermittent Rating - (S1 only) Standard Trim</td>
<td>500</td>
<td>1,900</td>
</tr>
<tr>
<td>Continuous/ Intermittent Rating - All Iron or LPG Trim</td>
<td>315</td>
<td>1,200</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Minimum Flow Rate Typical Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Viscosity (Centipoise – mPa•s)</strong></td>
</tr>
<tr>
<td><strong>Linearity</strong></td>
</tr>
<tr>
<td>±0.15%</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>±0.25%</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>±0.50%</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

1 Linearity based on a maximum flow rate of 420 USGPM (1,600 L/min) unless otherwise stated.
**Repeatability**

±0.02%

**Viscosity**

Standard: 400 mPa•s² (2,000 SSU) maximum.

Optional: 2 Pa•s (10,000 SSU) maximum – specify “High Viscosity Meter Clearances.”

Over 2 Pa•s – specify “High Viscosity Meter Clearances” and derate maximum flow rate in direct proportion to viscosity over 2 Pa•s (e.g., at 4 Pa•s, derate Maximum Flow Rate to 50% of Normal Continuous Rating - 210 USGPM).

**Temperature**

<table>
<thead>
<tr>
<th>Standard Meter Clearances with:</th>
<th>Buna-N / PTFE⁷:</th>
<th>-20°F to 150°F (-29°C to 65°C).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Viton:</td>
<td>10°F to 150°F (-12°C to 65°C).</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>High Temperature Meter Clearances with:</th>
<th>Buna-N / PTFE⁷:</th>
<th>-20°F to 200°F (-29°C to 93°C).</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Viton:</td>
<td>10°F to 200°F (-12°C to 93°C).</td>
</tr>
</tbody>
</table>

| All Iron Trim with:                   | Buna-N:         | -20°F to 225°F (-29°C to 108°C). |
|                                       | PTFE⁷:          | -20°F to 400°F (-29°C to 205°C). |
|                                       | Viton:          | 10°F to 400°F (-12°C to 205°C).  |

**Materials of Construction**

<table>
<thead>
<tr>
<th>Trim</th>
<th>Housing</th>
<th>Internals</th>
<th>Seals</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Steel</td>
<td>Iron, Steel, Stainless Steel, Aluminum</td>
<td>Buna N⁶, Viton, or PTFE⁷</td>
</tr>
<tr>
<td>LPG</td>
<td>Steel</td>
<td>Iron, Steel, Stainless Steel, Rulon and Nylon</td>
<td>Buna N⁶, Viton, or PTFE⁷</td>
</tr>
<tr>
<td>All Iron</td>
<td>Steel</td>
<td>Iron, Steel, Stainless Steel</td>
<td>Buna N⁶, Viton, or PTFE⁷</td>
</tr>
</tbody>
</table>

**Pressure Drop (ΔP)**

**Installation**

It is recommended that the meter be protected with a suitable mesh strainer.

**Approval**

INMETRO/DIMEL No. 0148

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2 1,000 mPa•s² = 1,000 cP = 1 Pa•s.
3 Maximum W.P. at 100°F (38°C).
4 All S3 through S8 meters with Viton trim have PTFE packing gland seals.
5 Standard.
6 See Catalog Code for more options.
7 Polytetrafluoroethylene (PTFE).
Catalog Code

The following guide defines the correct PD meter for a given application and the respective catalog code. This code is part of the ordering information and should be included on the purchase order.

<p>| | | | | | | | | | |</p>
<table>
<thead>
<tr>
<th></th>
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<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>3</td>
<td>4</td>
<td>5</td>
<td>6</td>
<td>7</td>
<td>8</td>
<td>9</td>
<td>10</td>
</tr>
<tr>
<td>K</td>
<td>E</td>
<td>3</td>
<td>S</td>
<td>1</td>
<td>G</td>
<td>B</td>
<td>S</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

**Position 1:** Code
K - Catalog Code

**Positions 2 and 3:** Model/Flange Size
E3 - 3"

**Position 4:** Flow Path
S - Straight

**Position 5:** Pressure Class and End Connections

**Standard (Raised Face Flanges)**
1 - Class 150, 150 psig/1,034 kPa
3 - Class 150, 285 psig/1,965 kPa
5 - Class 300, 300 psig/2,068 kPa
6 - Class 300, 740 psig/5,102 kPa
7 - Class 600, 1,480 psig/10,204 kPa
8 - Class 900, 2,220 psig/15,306 kPa

**PED (Raised Face Flanges)**
1 - Class 150, Not Available
3 - Class 150, 285 psig/1,965 kPa
5 - Class 300, Not Available
6 - Class 300, 740 psig/5,102 kPa
7 - Class 600, Consult Factory

All Flanges designed to ANSI B16.5, pressure ratings maximum working pressure at 100°F.

**Position 6:** Meter Gearing
G - Gallons (5:1 - S1)
B - Barrels (1:1 - S3 through S8)
D - Dekaliters (1:1 - S1 through S8)
I - Imperial Gallons²
P - Pound⁸

**Position 7:** Seals
B - Buna-N
V - Viton
T - PTFE⁷

**Position 8:** Trim
S - Standard
A - All Iron
L - LPG

**Position 9:** Temperature Compensation
0 - None
A - ATC
B - ATG

**Position 10:** Special Requirements⁹
0 - Standard
P - PED (consult factory)
C - CRN

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7 Polytetrafluoroethylene (PTFE)
8 Consult factory for Model number when selecting Imperial or Pound Gearing.
9 PED required for all European countries. The equipment must be manufactured by Ellerbek, Germany facility.
Dimensions

Inches (millimeters)

Note: Dimensions – inches to the nearest tenth (millimeters to the nearest whole mm), each independently dimensioned from respective engineering drawings.

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>Weight - lb (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E3-S1</td>
<td>18.5&quot;</td>
<td>8.1&quot;</td>
<td>21.3&quot;</td>
<td>8.9&quot;</td>
<td>17.8&quot;</td>
<td>265 (120)</td>
</tr>
<tr>
<td>E3-S3</td>
<td>18.5&quot;</td>
<td>8.1&quot;</td>
<td>22.5&quot;</td>
<td>8.9&quot;</td>
<td>17.8&quot;</td>
<td>270 (122)</td>
</tr>
<tr>
<td>E3-S5</td>
<td>19.5&quot;</td>
<td>8.1&quot;</td>
<td>22.5&quot;</td>
<td>9.3&quot;</td>
<td>17.8&quot;</td>
<td>285 (129)</td>
</tr>
<tr>
<td>E3-S6</td>
<td>23.0&quot;</td>
<td>8.5&quot;</td>
<td>25.0&quot;</td>
<td>9.3&quot;</td>
<td>18.7&quot;</td>
<td>435 (197)</td>
</tr>
<tr>
<td>E3-S7</td>
<td>23.3&quot;</td>
<td>8.8&quot;</td>
<td>25.8&quot;</td>
<td>9.3&quot;</td>
<td>19.4&quot;</td>
<td>660 (299)</td>
</tr>
<tr>
<td>E3-S8</td>
<td>27.3&quot;</td>
<td>15.8&quot;</td>
<td>33.9&quot;</td>
<td>14.0&quot;</td>
<td>28.0&quot;</td>
<td>1,265 (573)</td>
</tr>
</tbody>
</table>

ORDERING INFORMATION

Application
Batching, Loading, Blending, Inventory, Process Control, etc.

Operating Conditions
Liquid – Name, Specific Gravity or API Gravity, Flow Range\(^{10}\), Temperature Range\(^{10}\), Viscosity Range\(^{10}\), Maximum Working Pressure

Seals
Buna N\(^{11}\), Viton, or PTFE\(^{7}\).

Units of Registration
Gallons, Barrels, Liters, Dekaliters, Pounds, Kilograms, etc.

Direction of Flow
Left-to-right (as viewed above) is standard and will be supplied unless right-to-left flow is specified.

Style
Straight-through

Options and Accessories
As required.

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\(^{7}\) Polytetrafluoroethylene (PTFE).

\(^{10}\) Specify: minimum/normal/maximum.

\(^{11}\) Standard seals supplied unless optional material specified.
**Accessories**

**Strainer**
3" steel, R.F. flanged.

**Mechanical Preset Valves**
3" straight-through type, steel, flanged, 300 psi maximum working pressure.

**Air Eliminator**
3" steel, R.F. flanged, 300 psi maximum working pressure.

**Hydraulic Valves**
3" globe-type, steel, R.F. flanged, 300 psi maximum working pressure.

**Counters**
200 Series – Accumulative, nine-digit, non-reset type.
600 Series – Five large digit reset, eight small digit non-reset.

**Printer**
Seven-digit accumulative.
Optional six-digit zero start.

**Preset Counter**
300C Series – four-digit (five-digit optional) mechanical pushbutton preset with valve linkage. Microswitch package for hydraulic valve, pump control, or other interlock optional.

**Pulse Transmitters**
Type E – SPDT Mercury Wetted Switch.
LNC Pulse Transmitter (adapts to 600 Series Counters).
  - Low-Resolution – 1 to 10 pulses\(^2\).
  - High-Resolution (HR) – 50 or 100 pulses\(^2\).
UPT – Quad-channel, infrared, security pulse transmitter in an explosion-proof housing (up to 1,000 pulses/rev.).

**Flow Rate Indicator**
Direct Mount Mechanical.
Remote Electronic.

**Remote Registration**
Electro-Mechanical Counters.
Electronic Totalizers.

**Automatic Temperature Compensation**
Model ATC – Factory-set for a given product.
Model ATG – Field-adjustable for different products.
Model LEATC – Electronic, field-programmable for different products.

\(^2\) Per revolution of LNC Right-Hand Wheel.
Revisions included in SS01016 Issue/Rev. 1.2 (2/17):

Information expanded upon for Position 6/D. Rebranded. Page number shift may have occurred compared to previous version.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

Contact information is subject to change. For the most current contact information, visit our website at www.fmctechnologies.com/measurementsolutions and click on the “Contact Us” link in the left-hand column.