





Item	Description	Qty.	Manually Operated	Electrically Operated
1	Adapter, Counter.....	1	004649-001	004649-001
2	Adapter, Solenoid	1	503830-001
3	Arm, Actuating	1	503831-001
4	Arm, Actuating	1	503823-001
5	Base, Adapter	1	013055-001	013055-001
6	+ Bearing	1	640112-001	640112-001
7	Bearing, Center: Standard Manual and Electric	1	502445-001	503815-001
	Manual with Microswitch	1	503815-001
8	+ Bearing, Shaft.....	3	002182-001	002182-001
9	Cap, Adapter.....	1	013054-001	013054-001
10	Chain	1	065112-001
11	Clevis	1	503827-001
12	Clevis, Shifter Rod	1	013066-001	013066-001
13	Clip.....	1	640397-001
14	Column, Adapter.....	1	013075-001	013075-001
15	Coupling, Drive	2	008643-001	008643-001
16	Cover, Transmission.....	1	013056-001	013056-001
17	+ Gasket, Counter.....	1	002536-001	002536-001
18	Gear.....	1	502447-001	502477-001
19	Gear, Drive.....	2	502458-001	502458-001
20	Gear, Idler	2	502452-001	502452-001
21	Gear, Shifter: 54 Tooth.....	2	502456-001	502456-001
	72 Tooth.....	2	502454-001	502454-001
22	Gear, Shifter.....	1	515590-001	515590-001
23	Housing: Standard Manual and Electric	1	502442-001	514571-001
	Manual with Micro-Switch	1	518863-001
24	Hub	7	502449-001	502449-001
25	Knob	1	006660-001	640395-001
26	Lock	2	500931-001	500931-001
27	Lock, Shifter	1	071450-001
28	Nut, 1/4"-28.....	1	006155-002	006155-002
29	Nut, #10-32	2	001723-400	001723-400
30	Nut, 1/4"-28.....	2	002077-400
31	Pin, Actuating Arm	1	503821-001
32	Pin, Clevis	1	515587-001
33	Pin, Clevis	1	515671-001	515671-001
34	Pin, Cotter, 1/8 x 1"	1	003421-401
35	R Pin, Cotter, 1/16 x 3/8"	2	060575-001	009825-400
36	Pin, Groove, 1/16 x 1/2"	2	006054-002	006054-002
37	Pin, Groove, 5/46 x 3/8"	1	006317-002	006317-002
38	Pin, Groove, 3/32 x 3/8"	1	060494-002
39	Pin, Groove, 1/8 x 1/2"	1	064112-002
40	Pin, Pivot.....	1	503826-001
41	Pin, Roll, 1/8 x 3/8"	2	009829-400	009829-400
42	Pin, Roll, 1/8 x 9/16"	4	009892-400	009892-400
43	Pivot, Roller	1	503822-001
44	Plate, Drive	1	013081-001	013081-001
45	Plate, Positioning	1	503832-001	503832-001
46	Plate, Shifter	1	503816-001	503816-001
47	Plunger, Manual.....	1	504072-001
48	Ring, Truarc, 3/4"	1	060391-001
49	Ring, Truarc, 3/16"	4	640386-001
50	Ring, Truarc, 5/16"	1	640386-002
51	Ring, Truarc, 3/4"	1	640399-001

Item	Description	Qty.	Manually Operated	Electrically Operated
52	Rod, Position Indicator.....	1	514572-001
53	Rod, Shifter.....	1	013065-001
54	Rod, Tie.....	1	503828-001
55	Rod, Tie.....	1	503829-001
56	Roller, Actuating Arm.....	1	503820-001
57	Screw, #8-32 x 1/4".....	2	642096-404	642096-404
58	Screw, #10-32 x 3/8".....	6	006045-002	006045-002
59	Screw, #10-32 x 3/4".....	2	006284-002	006284-002
60	Screw, #8-32 x 3/8".....	3	006293-002	006293-002
61	Screw, 3/8-16 x 3/4".....	4	006718-002	006718-002
62	Screw, #8-32 x 5/8".....	4	002118-400	002118-400
63	Screw, 5/16-18 x 1".....	2	002225-401
64	Screw, #6-32 x 3/8".....	1	003213-400
65	Screw, 3/8-16 x 1/2".....	8	065159-002	065159-002
66	Screw, 1/4-28 x 1/2".....	4	007078-400	007078-400
67	Screw, #10-32 x 5/8".....	10	008338-400	008338-400
68	Screw, 1/4-28 x 5/8".....	2	009814-400	009814-400
69	Screw, Tension.....	1	013299-001
70	Shaft, Drive.....	1	013074-001	013074-001
71	Shaft, Drive.....	1	502448-001	502448-001
72	Solenoid, 115V 60-Cycle.....	1	640398-001
73	* Coil, 115V 60-Cycle.....	1	648583-001
74	Spacer.....	4	502443-001	502443-001
75	Spacer.....	3	502444-001	502444-001
76	Spring, Lever.....	2	504012-001
77	Spring, Lock.....	1	013298-001
78	Spring, Return.....	1	504005-001
79	Stud, #10-24 x 13/16".....	1	504073-001
80	Stud, Accuracy Wheel.....	2	000012-001	000012-001
81	Stud, Gear.....	1	002375-001
82	Switch, Micro.....	1	641134-401	641134-401
83	Terminal.....	1	641587-401
84	Washer.....	1	006332-001	006332-001
85	Washer.....	2	002917-400
86	Washer.....	1	005907-800	005907-800
87	Washer.....	2	065003-001	065003-001
88	Washer.....	2	642482-406	642482-406
89	Washer.....	7	642482-408	642482-408
90	Washer.....	10	005791-400	005791-400

+ Recommended stock.

* Not illustrated.

R Indicates change since last revision.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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