



\*The latest edition is indicated by a 2-digit postscript (e.g., .01, .02, etc.).

Item	Description	Qty.	Part Number
1	+ Bearing, Thrust: Current Design, Consists of: Bearing, Flat Rulon Thrust .....	1	644953-401
	Washer, Flat .....	2	643249-402
	Previous Design, Consists of: 2 Thrust Washers and 1 Retainer With Balls .....	1	006670-001
2	@1 Body Assembly: Current Design.....	1	550269-001
	Previous Design.....	1	516934-001
3	@1 Bushing: Current Design .....	2	644841-401
	Previous Design.....	2	060465-001
4	Screw (Previous Design Only) .....	1	641230-401
5	Bushing Assembly, Adjusting: For Use With PEP Transmitter, 24-Tooth Gear.....	1	533394-001
	For Use With PEP Transmitter, 16-Tooth Gear.....	1	533394-002
	For Use With Tachometer, 24-Tooth Gear.....	1	533394-003
	For Use With Tachometer, 16-Tooth Gear.....	1	533394-004
6	Bushing Subassembly.....	1	514077-001
7	Bushing Only .....	1	060432-001
8	Coupling: For Use With PEP Transmitter .....	1	514080-002
	For Use With Tachometer .....	1	550047-001
9	Gear, Miter: 24-Tooth.....	1	514078-001
	16-Tooth.....	1	533150-001
10	Pin, Groove, 5/64 x 3/8" (2:1 Gear Ratio).....	2	006317-002
11	Pin, Groove, 5/64 x 1/2" (1:1 Gear Ratio).....	1	006053-002
12	Shaft, Drive .....	1	514079-001
13	Washer .....	1	014012-200
14	Washer .....	2	505174-001
15	Cap Assembly .....	1	550648-001
16	Coupling Assembly.....	1	511420-001
17	Coupling, Drive.....	1	072103-001
18	+ Gasket, Counter Base .....	1	002536-001
19	Gasket, Cover Plate (Previous Design Only).....	2	516590-001
20	Gear, Miter: 16-Tooth.....	1	533150-001
	24-Tooth.....	1	514082-001
	32-Tooth.....	1	533148-001
21	Hub.....	1	004738-001
22	Pin, Groove, 1/16 x 5/8".....	1	006028-002
23	Pin, Groove, 5/64 x 1/2".....	1	006053-002
24	Plate, Cover (Previous Design Only).....	2	516589-001
25	Plug, Button: Current Design.....	1	641010-401
	Previous Design.....	2	641010-401
26	Screw: Current Design, 3/8-16 x 1", Drilled .....	2	060248-003
	Previous Design, 3/8-16 x 1-1/4", Drilled .....	2	642048-420
27	R Screw, Drive, Type U2 x 3/16" .....	3	006338-002
28	Screw, Set, #10-32 x 1/4" .....	1	009469-400
29	Screw, Set, 3/8-16 x 3/4" (Current Design Only) .....	1	644148-401
30	+ Seal, Lead, and Wire .....	1	001627-400
31	Shaft, Vertical Drive .....	1	514083-001
32	Spacer .....	1	516932-001
33	Washer .....	A/R	006332-001
34	Washer (Previous Design Only) .....	1	642509-401
35	Nameplate.....	1	014101-200

+ Recommended stock.

R Indicates change since last revision.

A/R As required.

@1 Note 1: Current design body has one hole drilled to accept one button plug (Item #24). Previous design body has two holes drilled for two button plugs.



The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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