

This update applies to the Programming Workbook (Bulletin MN06101 Issue/Rev. 0.0 (5/96)) for all AccuLoad IIs that are operating with AccuLoad II - SQR Version 7 and above firmware.

The version 7 firmware provides the capability for a component overrun alarm to be programmed for each component in the recipe. A new command code 213 has been added to each of the Product Flow Control Directories that allows the operator to program in whole units the amount of overrun that is allowed for each of the products. If the component overruns its preset value by the amount programmed, the component overrun alarm (CO) will be set for that component.

Section 5 - Program Codes

This table lists the program code that is being added to the Program Mode of the AccuLoad II Sequential Blender operating with the SQR firmware. The table gives the code number and a brief description of each code. This table is to be used for a quick reference. If more information is required, refer to Programming Workbook (AB06044U3) or the Operator Reference Manual (MN06103U3).

Code	Description
213	Component Overrun Alarm Limit