





Item	Description	Qty.	Part Number
1	Cover.....	1	550062-001
2	@1 Screw, 5/16-18 x 1/2" Fill. Head	4	060394-002
3	Pin, Dowel	2	551190-001
4	Flap Assembly.....	1	550174-001
5	Gasket	1	550198-001
6	+ Board Assembly, ETPB:		
	Without OPV Board.....	1	230353-100
	Fuse	1	644588-411
	With OPV Board.....	1	230524-101
7	OPV Board Only.....	1	230521-100
8	Washer, Lock, #4 Spring	4	643164-412
9	Screw, #4-40 x 1-1/2", Pan Hd.....	4	644192-409
10	Screw, #10-24 x 3/8", Round Hd.	3	002065-400
11	Screw, #8-32 x 3/4", Pan Hd.....	1	006712-002
12	Rectifier	1	644571-407
13	Screw, #8-32 x 3/8", Pan Hd.....	2	643173-403
14	Connector, Ground.....	1	644832-402
15	Transformer	1	644622-409
16	@2+ Grease, Multipurpose, 14 oz. Cartridge	A/R	005743-600
17	Housing	1	550060-001
18	Nut, Hex, 1/4-20, UNC-2B x 7/32	2	060060-001
19	Washer, Lock, 1/4" Spring	1	006621-001
20	Washer, Inverted	1	550770-001
21	Stud.....	1	550773-001
22	Screw, 1/4-20 x 7/8", Fill Hd.	4	006100-002
23	Washer, Lock, 1/4" Spring	4	002069-400
24	@3+ Printer Mechanism:		
	Zero Start.....	1	641000-405
	Zero Start With Zero Litre Bar.....	1	641000-406
	Accumulative:		
	Standard.....	1	640999-405
	Long Ticket Guide	1	644730-402
	R.H. Fix Wheel Assembly.....	1	640999-406
25	Screw, #4-40 x 3/16", Flat Hd.	2	501244-017
26	Bracket	1	550130-001
27	Lever.....	1	550132-001
28	Screw, #8-32 x 1", Fill Hd.	1	640584-001
29	Shaft, Switch Actuator.....	1	550133-002
30	Pin, Cotter, 1/16 x 3/4".....	1	006132-001
31	Collar	1	550183-001
32	Pin, Groove, 1/16 x 5/8".....	3	006028-002
33	Gear	2	644819-402
34	Screw, 1.25 x 30mm, Hex Socket Hd.	2	550227-001
35	Screw, 1.25 x 20mm, Hex Socket Hd.	12	644824-403
36	Bearing.....	4	065382-001
37	Base	1	550061-001
38	Pin, Roll, 3/32 x 3/4"	1	642433-401
39	Coupling	1	511420-001
40	Screw, #4-40 x 5/8", Round Hd.	2	015205-400
41	Switch.....	1	644820-401
42	Collar	1	550183-002
43	Bracket	1	550134-001
44	Screw, #10-24 x 1", Round Hd.	2	642029-407
45	Nut, Hex, #4-40 UNC-2B x 3/32"	2	060519-002
46	Gear	1	644819-403
47	Spacer	1	550129-002
48	Spacer.....	1	550129-001

Item	Description	Qty.	Part Number
49	Gear	1	644819-401
50	Pin, Groove, 1/16 x 3/8".....	1	006027-002
51	+ Motor and Harness Assembly	1	230377-100
52	Resistor.....	2	644735-440
53	Screw, #4-40 x 3/8"	4	641611-405
54	Washer, Lock , #8 Spring	3	009831-400
55	Screw, #8-32 x 1-3/8", Round Hd.....	3	643173-407
56	@4+ Grease, Heat Conductive	A/R	644802-401
57	+ Wrench, Hex.....	1	644827-401
58	+ Seal, Wire and Lead.....	2	001627-400
59	Shaft, Drive Gear.....	1	550133-001
60	Clamp	1	644693-401
	Tickets, Gallon (500/Package).....	1	P-650975-001

+ Recommended stock.

R Indicates change since last revision.

A/R As required.

@1 Note 1: Apply Loctite Antiseize (Part No. 005893-600) to all cover mounting screws.

@2 Note 2: Apply grease to mating machined surfaces before reassembly.

@3 Note 3: Discard Bevel Drive Gear provided with replacement printer and reinstall Items 37 and 38, pin and gear.

@4 Note 4: Apply grease to bottom of resistors before mounting to base.

Revisions included in P0404.04 Issue/Rev. 0.4 (6/11):
Total Revision.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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